

10.

And. Profile & Deck

Howsen D D 60

238.9.

2 - 2 - 24.

Seydon ex *"Swiftwater"* *KEY DON*
Keywest ex *"Surrewater"*

J. C. 23 - 2 - 24.



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1 FEB. 1927

STEEL DX 34" WITH BEAMS 42" APART ✓
 " " 30 " 36 " ✓
 " " 25" WHERE SHEATHED ✓
 CAPTAIN. &

CAPTAIN. &

CHART HOUSE.



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1.

Midship Section.

Cowpen D.D. & S.B. Co

238 - 9.

29. 12. 26.

Keydon ex "Swiftwater" KEYDON &
Keywest ex "Sirewater"

J.C. 23 - 2 - 24.



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It

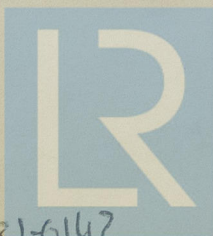
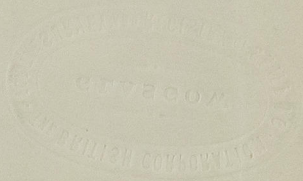
Stern Frame.

Lowpen D. D.

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Keydon ex "Swiftwater." KEYDON
Keywest ex "Surenwater"



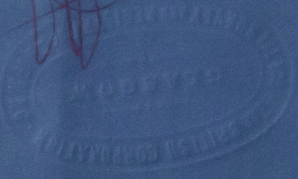
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063275-003281-6142

B.C.

Approved
7-1-27
[Signature]



7 JAN 1927



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RUDDER FRAME

OF FORGED STEEL TO PASS BRITISH CORPORATION.

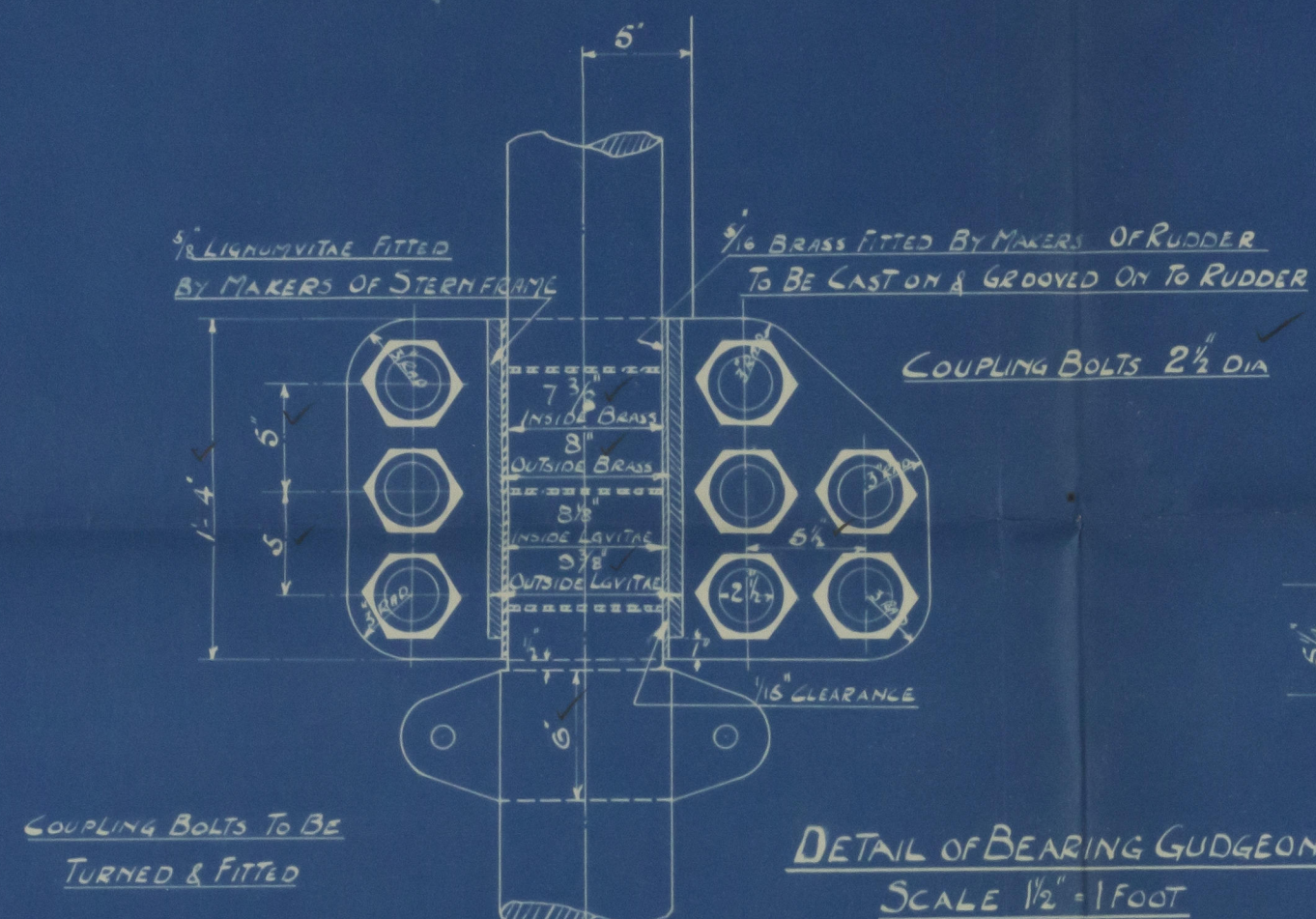
SCALE:- $\frac{1}{2}$ " = 1 FOOT

C.G AFT OF C LINE OF PINTLES = 1.86 FEET

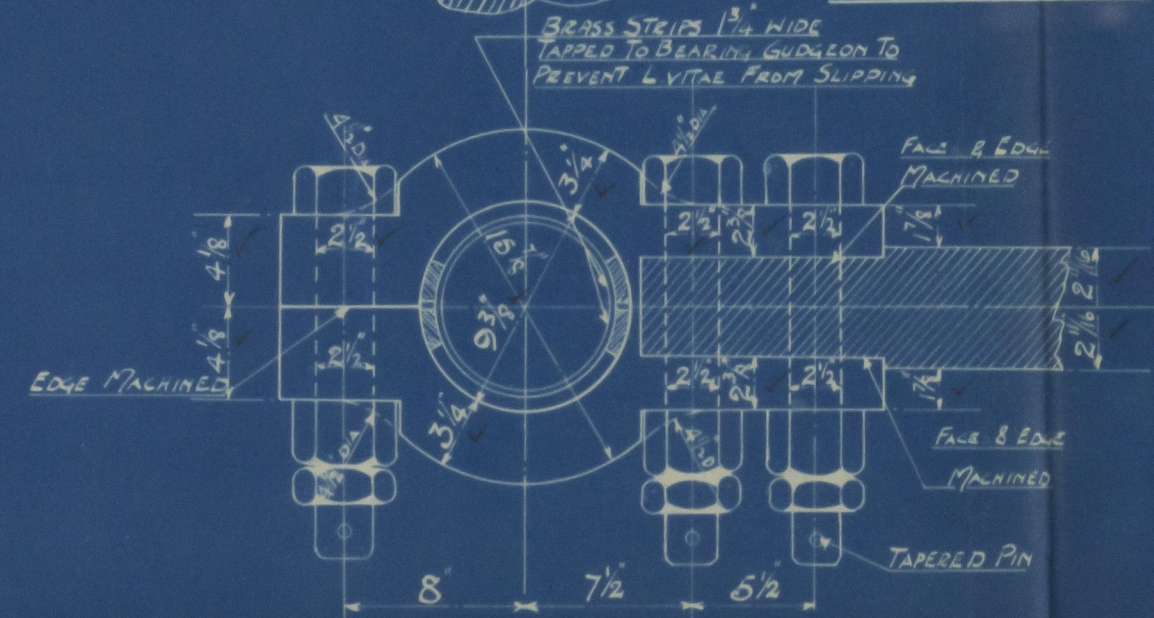
SPEED IN KNOTS = 8 KNOTS

TOTAL LENGTH OF RUDDER ABOUT 23'-3"
CORRECT LENGTH WILL BE SENT LATER

STOCK TURNED FOR FULL LENGTH



DETAIL OF BEARING GUDGEON
SCALE 1/2" = 1 FOOT



DETAIL OF BOTTOM GUDGEON
SCALE $1\frac{1}{2} = 1$ FOOT

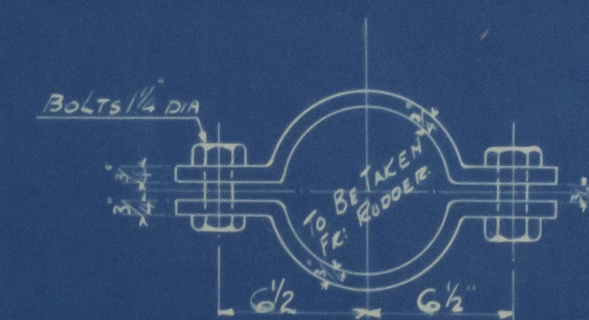
DETAIL of ARMS.
SCALE 1 1/2" = 1 FOOT

ARMS TO BE SHRUNK & KEYED ON

HOLES $1\frac{3}{16}$ " DIAM. COUNTERSUNK SPACED $4\frac{1}{2}$ " TO $6\frac{3}{4}$ " C. TO C.

DETAIL OF RING TO PREVENT LIFTING

SCALE $1\frac{1}{2}" = 1 \text{ FOOT}$



NOTE

ALL MACHINING AND DRILLING ETC. TO BE DONE BY MAKERS
POSITION OF KEYWAY FOR CROSSHEAD & TILLER TO BE SENT LATER
ARMS TO BE MADE FOR PLATE TO REEVE EASILY
CHECKNUTS FITTED WITH TAPERED PINS TO BEARING GUDGEON BOLTS
WEIGHT OF FRAME TO BE PAINTED ON BEFORE DISPATCH

3

Rudder Frame.

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Keywest ex "Surenwater"

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